

The Brilliance and Perfection of glass



HRASTNIK 1860



About Us

For more than 150 years Steklarna Hrastnik has been a renowned global partner in developing and manufacturing world-class engineered glass products, distinguished by some as of the clearest glass in the world.

The wide range of products includes premium bottles for spirit industry, bottles for cosmetic industry and tableware products. Steklarna Hrastnik glass products are a perfect combination of style and quality and ranges from traditional designs to innovative, award-winning designer solutions, including Puzzle bowl, the Red Dot Design award 2016 winner. All items can be customized through comprehensive decoration techniques which result in stunning visual results. The volumes produced are tailored to customers' needs.

Products are made out of top-quality glass, distinguished by perfect crystal shine and being completely free of heavy metals.

Steklarna Hrastnik focuses on flexible and excellent service, short time to the market and tailor-made solutions. The company offers the full range of services (one stop shop), from idea to development, design to delivery.





Packaging sales programme

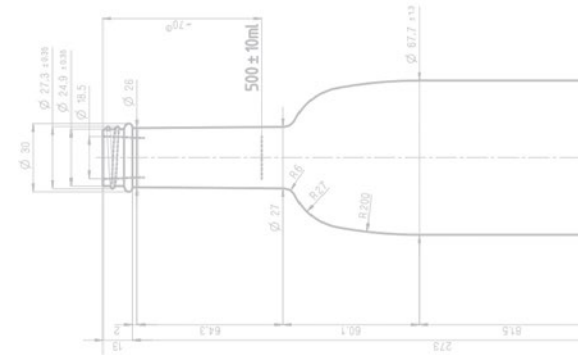
The range of products consists of premium bottles, decanters, jars, and stoppers for Spirits, fine Wines, Olive Oils, other food/gourmet applications, but also home perfumes, other perfumery as well as cosmetics and body care products.



Decoration

We can make your product unique and customized through comprehensive decoration techniques.

Beside frosting, screen printing, pad printing, lacquering, hot stamping, transfers, sleeving, or gluing, we also provide a range of innovative decoration techniques including metallization and laser cutting.



Technology

State of the art technology and know-how rank Steklarna Hrastnik amongst the best glass companies in the world. Our technology is highly advanced in glass melting process, production procedure itself and product quality control.

We can produce glass in different processes: blown\blown, pressed\blown, single gob, double gob.

We are specialized in small and large single production runs.

Bottles

PACKAGING SALES PROGRAMME

Classical cylindrical bottles (Bordolese)

The basic shape in IS glass technology is the ball. Therefore the basic technology is based on circle cut of the product (cylinder). From here arises the basic and mostly spread shape of bottles from small miniature bottles to big vodka or whisky bottles.



Revolved bottles

The ever more demanding global market seeks different products, to fit their application best. One of the simplest ways to modify the Bordolese is to make it sharper or rounder with a revolved shape. These are amazing to decorate and create a very effective marketing tool as well as a beautiful bottle.



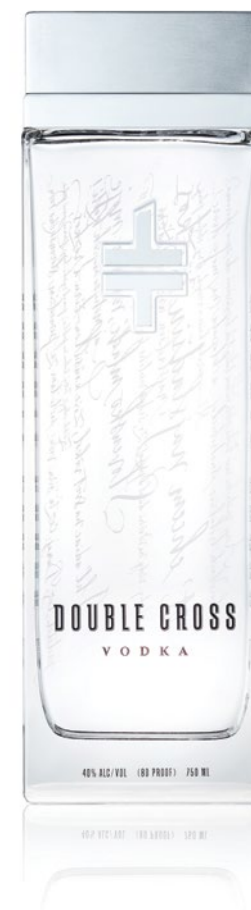


Asymmetrical shapes

These are the most difficult shapes to engineer and produce. The skill of our technical staff is unparalleled and ready for new challenges, making these glass packaging true works of art.

Embossing & debossing

One of the most popular applications for a bottle is a debossed or embossed logo or silhouette. Adding decoration on a debossed or embossed surface is a very difficult procedure, but adds an amazing overall appeal and distinctive look.



Bottles

PACKAGING SALES PROGRAMME

Square & flat

Sometimes the simplest of shape can present its difficulties. As we all know heaven is in the details, so this shape has to be amazingly executed. This is one of our specialities - amazing execution, delivering the best product to our partners.



Punts

From classical wine bottles, sparkling wine to ambience perfume miniatures, the punt can be a beautiful yet functional feature on a bottle, maybe even used for stacking?



Jars & stoppers

We also produce hollow stoppers for high-end spirit applications in all shapes and sizes. Food, cosmetics and ambience perfume bottles are also part of our production portfolio.



References



METAXA



METAXA ANGELS TREASURE



BACHE GABRIELSEN XO
THOMAS PRESTIGE COGNAC



LIQUEUR MONOGRAM

References



PINK 47
LONDON DRY GIN



LONDON DRY GIN



SLOVENIA
VODKA



DOUBLE CROSS
VODKA

References



FLERET SLIVOVICE



PALMIERI
DESSERT WINE



NONG FU
STILL AND MINERAL WATER



PURA VIDA
OLIVE OIL







High Glass SPIRITS

High Glass Spirit is company's own collection of high-end bottles for premium spirits and liquors. High Glass collection is the result of extraordinary bottle design, the state-of-the-art technology and perfection of our glass. Steklarna Hrastnik can make every product even more unique and customized through comprehensive decoration techniques. Beside frosting, screen printing, pad printing, lacquering, hot stamping, transfers, sleeving, or gluing, we also provide a range of innovative decoration techniques including metallization and laser cutting.

Callisto

For strong characters

The skilfull balance of its design gives to CALLISTO decanter a modern image and a strong character. The thick base in the shape of "suspended bridge" sublimates the purity and distinctiveness of the model. Its original and modern style is perfectly in line with the creative trends for super-premium Spirits.



MAIN FEATURES

Sizes:	500 ml, 700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 15mm Registered design



Egg

Symbol of life

The EGG decanter symbolizes birth and life. Its shape is sincere, clear and evident. A perfect packaging, aesthetical and functional! How we can do something more optimized and yet so inspiring? The EGG decanter presents pure and soft lines nested on an extraordinarily thick bottom. It's an irresistible invitation to hold it and appreciate the clarity of glass.

MAIN FEATURES

Sizes:	700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 30mm Base locator for decoration Registered design





Phoenix

Style is never out of fashion

The PHOENIX design plays on contrast and symbolizes ambivalence: neither totally round nor totally square, neither totally bottle nor totally a decanter, both sophisticated and powerful. This singular shape and character contributes to position PHOENIX as a contemporary and refined style packaging.

MAIN FEATURES

Sizes:	700 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 13 mm
	Base locator for decoration
	Registered design

Diabolo

Fun and generous

Fun by nature, DIABOLO is an innovative bottle at the service of fashionable spirits. The compact and generous shape, the slightly curved body, and the simplicity of its rounded harmonious lines contribute to the softness and the originality of the model.

MAIN FEATURES

Sizes:	50 ml, 500 ml, 700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 18mm Registered design





Mila

When standard comes as exslusivity

The MILA model is the Slovenian version of the Futura style bottle, wellknown for its tall silhouette. This generic model benefits here from the purity and the brilliance of the extra white flint glass of STEKLARNA HRASTNIK, and its great mastery of forming.

MILA is proposed in several versions of size, finish, packing and quality level.

MAIN FEATURES

Sizes:	200 ml, 350 ml, 500ml, 700 ml, 750 ml, 1000 ml, 1750 ml
Colour:	Extra white flint
Quality standard:	Premium and Super premium Base locator for decoration

Wallace

Conquering the market

From the very first glance, the WALLACE bottle - just like the name of the famous Scottish "Braveheart" expresses a highly distinctive personality.

The individuality of this model lies in the perfect harmony of its outlines: the attractive curved lines of the body combined with the soft shoulders. The result is in line with the best creative trends for Premium Spirits of all nature.

MAIN FEATURES

Sizes:	700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 13mm
	Base locator for decoration
	Registered design



Jack

Craft inspiration

The design of JACK model draws its inspiration from the Bourbon / Whisky bottle style. It also makes reference to the "Craft phenomenon" in the Spirits world through a balance between its simple rectangular section shape and its slightly Vintage character.

MAIN FEATURES

Sizes:	700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 12mm
	Registered design



Diamando

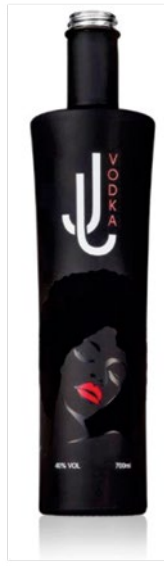
Let it shine!

Shine with DIAMANDO bottle and its square section, its tapered body and rounded panels. Let the white flint glass shine as a precious stone! Let the content of your product shine with the play of the angles and the thick base. DIAMANDO sublimates all the colours of the rainbow.

MAIN FEATURES

Sizes:	700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 15mm Registered design





Saturn

Fire and Ice

SATURN is the most beautiful planet in our solar system. A special charm rises from its frozen ring. The trendy SATURN bottle perfectly in its natural element is in phase with the Spirits, such as white alcohols, which are drunk struck or frozen. This attractive bottle, very suitable for fiery content, symbolized the duality of the universe and the union of opposites.

MAIN FEATURES

Sizes:	50 ml, 500 ml, 700 ml, 750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 13mm
	Registered design
	Base locator for decoration

Gordon

Majestic silhouette

GORDON evokes refinement and fluidity through a demanding arrangement of design features: square section, straight body, slightly rounded panels with elegant debossing prints in each angle.

The generous glass base enhances its impressive / alluring stature.

MAIN FEATURES

Sizes:	350 ml, 500 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 20mm Registered design





Sultane

Release your imagination

SULTANE symbolizes hedonism and lifestyle. On first look, it is a pure and distinguished bottle sublimated by different dressing codes. Decorate it, personalize it, make it yours through infinite ways of decorations. This model can wake up your imagination through its strong presence and a luxurious image without excessive glass weight through.

MAIN FEATURES

Sizes:	100 ml, 200 ml, 350 ml, 500 ml, 700 ml, 750 ml, 1000 ml, 1750ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 15mm
	Registered design
	Base locator for decoration



Jupiter

Straight from the distiller

JUPITER Inspired by the simplicity of the bottle that has come straight from the master distiller's sampling room. JUPITER has substance and honesty with its classic lines and heavy base. Its character emanating from the tapered body that narrows towards the top. JUPITER exudes quality and premiumness but retains genuine craft cues and the sense of „undisigned“.

MAIN FEATURES

Sizes:	500 ml, 700ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 15mm
	Registered design



Mars

The spirit of the hipster

Inspired by industrial and innovative victorian era, here is a bottle that has come straight out of the East End of London or Brooklyn in the early part of the last century. MARS evokes craft with it's referse concave neck detail and elegant tapered body. Ideally suited for small batches or limited releases of hard liquor.



MAIN FEATURES

Sizes:	500 ml, 700 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 13mm
	Registered design



BRAND
NEW

Alaska

Distortion in Art

Inspired by distortion in art and architecture with a soft and simple formal language. While most bottles are volumes of revolution this concept is a freeform model defined by two ellipses placed at a right angle to each other. The front view with wide shoulders presents masculinity while the side view presents a soft more feminine side of the bottle.

MAIN FEATURES

Sizes:	750 ml
Colour:	Extra white flint
Quality standard:	Super premium
Glass base thickness:	Around 15mm
	Registered design
	Base locator for decoration





Spirit Tableware

When it comes to premium spirits, the truth is that today's discerning drinkers are flooded by a whole slew of intriguing and alluring premium drinks, all competing for their attention. The glass you choose for your brand will therefore continue to tell your story not only on the consumer's table but also as your drink meets their lips and starts to flow along their tantalized taste buds. Because a glass well-made not only accentuates drink's visual appeal but also emphasizes its taste, flavor and appearance.

References



SOBIESKI



STOCK

References



GRANTS



JOHNNIE WALKER





The right glass for the right drink

High Glass Tableware is the the company's own collection of contemporary glassware. Our selection of products ranges from traditional designs to modern ones and is the perfect combination of style, quality and functionality.



Moviestar LD

volume: 48 cl/ 16.2 oz
diameter: ø 81mm/ 3.2 inch
height: 160 mm/ 6.3 inch



Moviestar W

volume: 35 cl/ 11.8 oz
diameter: ø 82 mm/ 3.2 inch
height: 106 mm/ 4.1 inch



Stephanie LD

volume: 34 cl/ 11.5 oz
diameter: ø 75 mm/ 2.9 inch
height: 146 mm/ 5.7 inch



Stephanie W

volume: 28,6 cl/ 9.7 oz
diameter: ø 84 mm/ 3.3 inch
height: 94 mm/ 3.7 inch



Stephanie S

volume: 5 cl/ 1.7 oz
diameter: ø 47 mm/ 1.8 inch
height: 62,8 mm/ 2.5 inch





A new collection dedicated for Perfumes and Cosmetics

High Glass Perfumes is the latest, unique collection of attractive flacons for luxury perfumery and cosmetic market. The design guideline is pure and products are results of brilliance and perfection of our glass. All items can be customized through comprehensive decoration techniques which result in stunning visual results.



Sultane

Inspired by nature

The SULTANE name symbolizes precious beauty rituals. The shape of SULTANE bottle is inspired by nature, its extremely pure design mirrors a water droplet. It's all the matter of finding the right balance!

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 15 mm
	Notch under the bottom for decoration
	Registered design



Kenai

Nothing is as it seems.

A bottle of soft, flowing lines that rise from a compact base. It resembles a magnificent ice surface and depicts the richness of the natural environment. A clean round line elevates the content of the bottle to a higher level. Soft on the outside, full of life on the inside - like the KENAI river.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 14 mm
	Notch under the bottom for decoration
	Registered design



Tokyo

Influenced by Japanese design

A subtle mix of traditional Japanese design and more modern trends, here is the visual appeal of TOKYO bottle. With its refined elegance, the concave shape of its body. TOKYO is both singular and universal beauty.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 14 mm
	Notch under the bottom for decoration
	Registered design



Duoro

Daring. Solid. Mysterious.

The DUORO bottle has found inspiration in the river, the flow of which also draws a border. A bottle with a male character but still mysterious like a woman. It has a distinctly flat shape and a rectangular base of clean lines.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 11 mm
	Registered design



Lena

Sophisticated. Valuable. Original.

Full of contradictions, like the LENA river. Playfully trickling in the upper reaches, smooth and calm in the lower. The cool lower part of the bottle seems like the calmness caught in an icy landscape, while the upper part represents lively Russian tradition.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 11 mm Registered design



Callista

Tribute to curves

The name CALLISTA comes from Greek origin, and means „the most beautiful“. The thick base in the shape of „suspended bridge“ enhances the attractive effect of its repeated curves. A model completely in keeping with the times.



MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 15 mm Registered design



Torne

Safety, firmness, stability.

The tradition of Swedish design is reflected in the cool, clean shape of this elliptical bottle, which exudes courage and stability. A bottle of a solid material and soft contents captivates everyone.

The TORNE bottle is still waiting to be discovered, and for your personal touch.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 11 mm
	Registered design



Fuji

Without equal

Its rounded and harmonious lines like a polished stone make it comfortable to handle. FUJI admirably reflects a feminine spirit and a certain taste for luxury but without pretence or affection.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 13 mm
	Registered design





Andy

The charm of ambivalence

ANDY cultivates with talent contrasts its structured rectangular section and flat main sides are softened by a facing with rounded contours and generous glass base in the shape of teardrop. Versatile, innovative and attractive!

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 13 mm Registered design



Tara

As mysterious as the deepest canyon.

As playful as hidden gorges and as mighty as the bridges over the TARA river. A natural pearl hiding purity, passion and a little bit of playful naughtiness. With a gentle round base, it promises accessibility and invites us to hold it in our hand.

MAIN FEATURES

Sizes:	100 ml
Colour:	Extra white flint
Glass base thickness:	Around 11 mm Notch under the bottom for decoration Registered design





Knowledge

We bring your ideas to life.

For more than 150 years Steklarna Hrastnik has been renowned global partner in developing and manufacturing world-class engineered glass products. Our team supports you throughout entire R&D process: from the initial design to the development of new models.

Service 365

We are the partner you can rely on.

Steklarna Hrastnik focuses on flexible and excellent service, short time to the market and tailor-made solutions. The company offers the full range of services (one stop shop), from idea to development, design to manufacturing, decorating and delivery. This is part of our Service 365 commitment.

Guarantee

Satisfaction guaranteed.

The most important element is that we save our customer's time by utilizing our 155 years of experience at every stage of production.

Passion

Our passion is to make your wishes come true.

Passion is one of our three core values (Purity, Passion and Heart). Desire for progress, trust in yourself, persistence and our motivated and dedicated team is the foundation of our success and excellence.

Certificates & Awards





Steklarna Hrastnik d.o.o., Cesta 1. maja 14, 1430 Hrastnik, Slovenia +386 (0)3 565 46 00 info@hrastnik1860.com www.hrastnik1860.com

HRASTNIK 1860